

**Press-forging and heat-treating equipment**  
**Hydraulic close die forging presses**



**Hydraulic close die forging presses specification**

Parameter description	Model parameter value					
	50 MN	100 MN	150 MN	300 MN	650 MN	750 MN
Capacity, MN	50	100	150	300	650	750
Liquid pressure, MPa	64	64	63	100	63	32
Table dimensions, mm:						
- length	2000	3000	3500	2700	6000	16000
- width	1400	1600	1800	1800	3500	3500
Die space clear height, mm	2200	2300	2300	1650	4500	4500
Ram stroke, mm	650	750	700	450	1500	2000
Allowable axial load eccentricity,						
- longitudinal	200	240	300	150	300	600
- transverse	140	160	200	150	200	300
Press height, mm:						
- total	10345		11935	11935	39700	34700
- below the floor level	6800		6800	4925	25700	21900
Press dimensions, mm:						
- length	12170		18170	4870		13600
- width	5400		5060	3700		13300